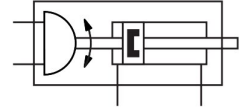


# Swivel actuator unit DSL-32-25-270-CC-A-S2-KF-B

Part number: 556691

**FESTO**



## Data sheet

| Feature                                  | Value                                                                               |
|------------------------------------------|-------------------------------------------------------------------------------------|
| Cushioning angle                         | 12 deg                                                                              |
| Adjustment range of swivel angle         | 0 deg...246 deg                                                                     |
| Stroke                                   | 25 mm                                                                               |
| Piston diameter                          | 32 mm                                                                               |
| Swivel angle                             | 0 deg...246 deg                                                                     |
| Cushioning                               | Pneumatic shock absorber at both ends<br>Elastic cushioning rings/pads at both ends |
| Mounting position                        | Any                                                                                 |
| Precision adjustment                     | -3 deg                                                                              |
| Mode of operation                        | Double-acting                                                                       |
| Structural design                        | Rotary vane                                                                         |
| Position sensing                         | Via proximity switch                                                                |
| Variants                                 | Through piston rod                                                                  |
| Protection against torsion/guide         | Ball bearing-guided                                                                 |
| Operating pressure                       | 2.5 bar...8 bar                                                                     |
| Max. impact velocity                     | 500 mm/s                                                                            |
| Max. swivel frequency at 6 bar           | 0.7 Hz                                                                              |
| Swivel angle backlash                    | 0.05 deg                                                                            |
| Repetition accuracy                      | 0.1 deg                                                                             |
| Operating medium                         | Compressed air as per ISO 8573-1:2010 [7:4:4]                                       |
| Information on operating and pilot media | Operation with oil lubrication possible (required for further use)                  |
| Corrosion resistance class (CRC)         | 1 - Low corrosion stress                                                            |
| LABS (PWIS) conformity                   | VDMA24364-B2-L                                                                      |
| Ambient temperature                      | -10 °C...60 °C                                                                      |
| Dynamic load torque                      | 1 Nm                                                                                |
| Theoretical force at 6 bar, retracting   | 294 N                                                                               |
| Theoretical force at 6 bar, advancing    | 403.5 N                                                                             |
| Theoretical torque at 6 bar              | 10 Nm                                                                               |
| Permissible mass moment of inertia       | 0.0021 kgm <sup>2</sup>                                                             |
| Product weight                           | 3573 g                                                                              |
| Basic weight with 0 mm stroke            | 3300 g                                                                              |
| Additional weight per 10 mm stroke       | 109 g                                                                               |

| Feature              | Value                                                       |
|----------------------|-------------------------------------------------------------|
| Type of mounting     | Alternatively:<br>Clamped in T slot<br>With external thread |
| Pneumatic connection | G1/8                                                        |
| Cover material       | Wrought aluminum alloy<br>Anodized                          |
| Seals material       | TPE-U(PU)                                                   |
| Housing material     | Wrought aluminum alloy<br>Smooth-anodized                   |
| Piston rod material  | Quenched and tempered steel                                 |