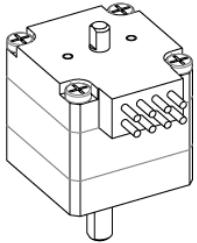
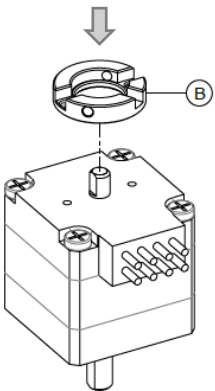
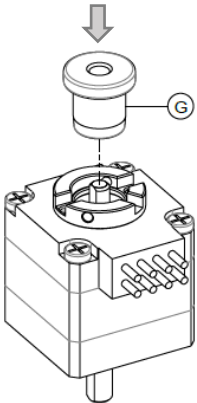
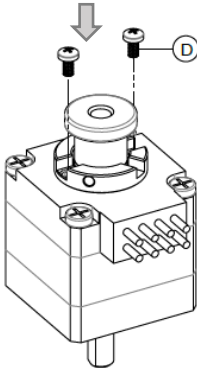
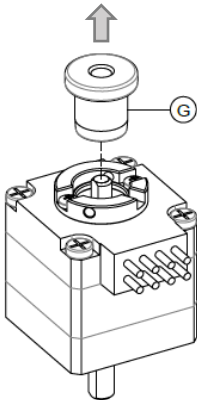


Assembly Guide for PS20A

1. Motor	2. Place the base.	3. Place the centering tool onto the shaft.	4. Tighten the mounting screws.	5. Remove the centering tool.
				
6. Place the space tool.	7. Slip the hubdisk assembly onto the shaft.	8. Remove the space tool.	9. Close the cover and tighten the side screws.	10. Assemble the cable.
