

Lincoln Multi-line and progressive systems



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Industry leader

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In order to provide the best worldwide and regional application solutions, Lincoln develops new products and systems at research and development facilities in the United States, Germany, and India

Providing solutions

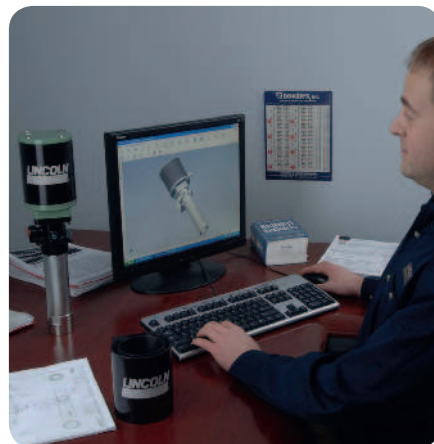
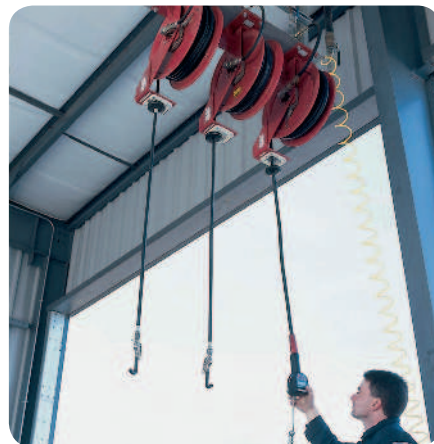
Industrial customers in large processing plants, automotive manufacturing, pulp and paper mills, food and beverage and other manufacturing facilities can rely on solutions from Lincoln. For the toughest mobile applications, on the road or in the field, Lincoln protects heavy equipment used in mining, construction, agriculture and over-the-road trucking. In addition, Lincoln offers the best lubrication equipment to meet the needs of automotive service professionals.

Complete product line

Lincoln supplies automated lubrication systems, pumps and pump stations and top quality lubrication equipment and accessories. Our quality systems in the Czech Republic, Germany, India and the United States are ISO 9001 registered. Additionally our production sites in the Czech Republic and Germany are ISO 14001 registered.

Worldwide support

With five technical support centers on three continents and a network of distributors supported by regional sales and service offices, our customers can always draw on our worldwide resources.



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ATTENTION

See important product usage information on page 47.

Multi-line and progressive systems

Applications

Multi-line systems

- Dispersed, single lubrication points
- Large quantities of lubricant per lube point
- Individual adjustment for each lube point
- Continuous supply requirement

Progressive systems

- Several lubrication points within small to medium distances
- Ideal for machines and small systems

Sample applications

Small to medium sized systems and machines.

Industries

General industry, construction machines, mobile applications, multi-line and progressive systems constantly operate as long as lubricant is fed by the pump.

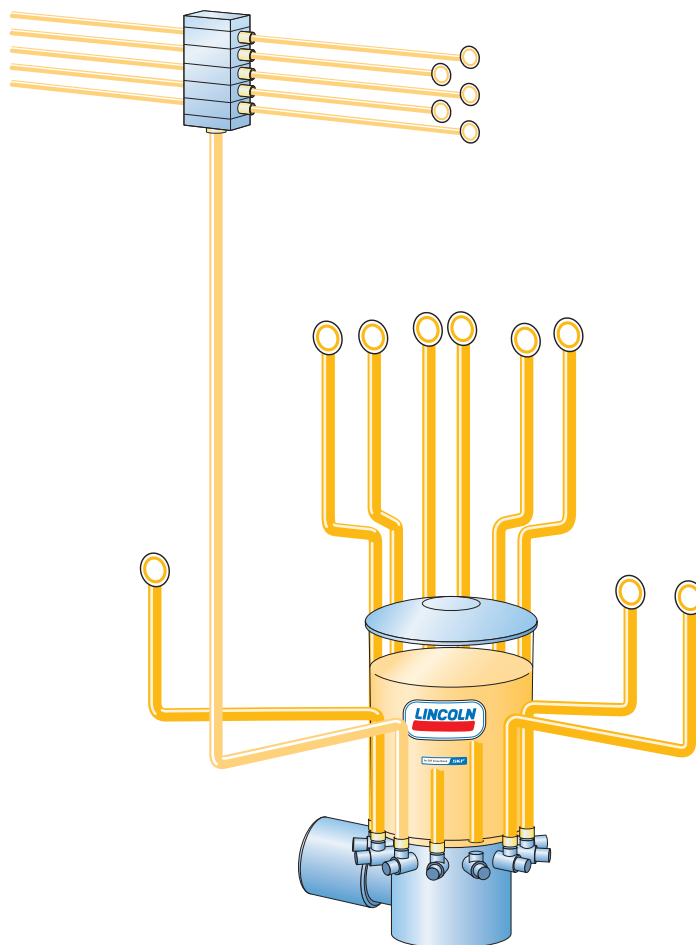
For systems that have more than one lubrication point within a relatively short distance, a pure multi-line system is not always economical. Additionally, pure multi-line systems are not easily monitored. As a result, progressive systems or combined progressive/multi-line systems often provide the best solution.

The high precision SSV progressive metering device divides the lubricant input into desired quantities.

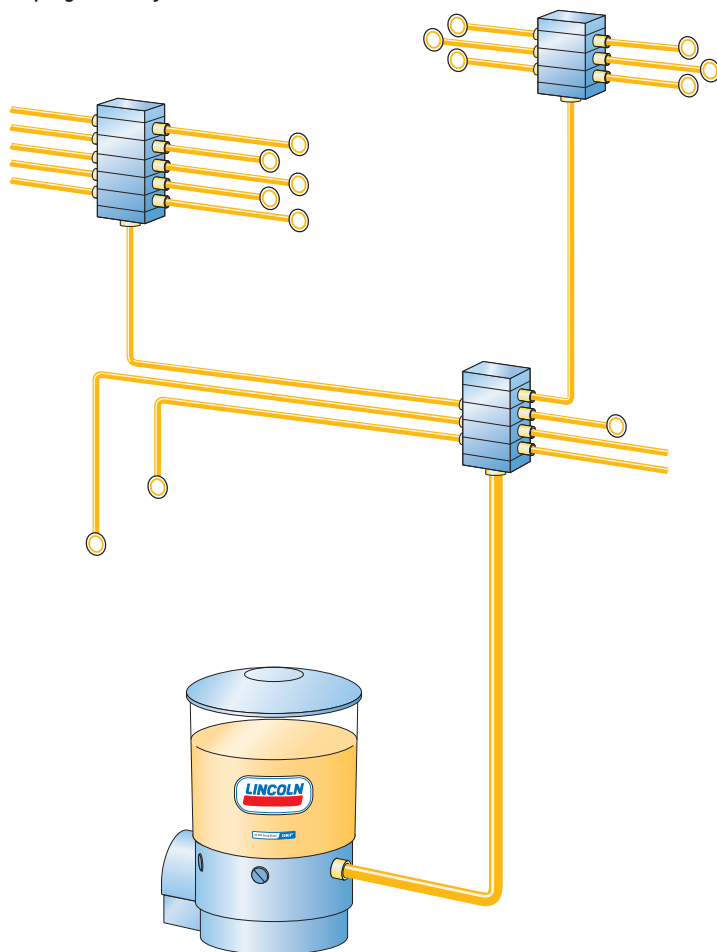
Capabilities of progressive or combined progressive and multi-line systems

- Visual or electric monitoring of the entire system via metering device
- Reliable lubrication even under severe conditions
- Easily extendible via available pump element
- Capable of completely supplying machines or small systems with lubricant.

Schematic multi-line system



Schematic progressive system



Functions

The system will continue to operate as long as the pump is in operation. When the pump is turned off, the progressive metering device will stop in its current position. Upon restarting, the progressive metering device will carry on where it left off.

Common components

- Manual pumps: HJ*, HP, HPG, HP500-SSV
- Electric pumps: 203, 233, 205, 215, 230, QLS 301, 401, ZPU01/02*
- Pneumatic pumps: PP, PPG
- Hydraulic pumps: FlowMaster**, HTL 101, HTL 201
- Metering Devices: SSV, SSVD, SSVM, SSVFL

* See Dual-line catalogue

** Not covered in this catalogue, ask your Lincoln representative for details

Pumps HP, HPG

Product survey



These economically priced hand-operated single-stroke pumps deliver an accurately metered amount of lubricant, either grease or oil, depending on the version. The grease versions, HP and HPG, are equipped with a spring-loaded follower plate and a control rod for lubricant control. The oil version comes with a clear plastic reservoir for visual level control. When used in conjunction with SSV divider blocks, they can supply grease to 1 to 64 lubrication points

Technical Data

	Unit	HP15	HPG15
Output per stroke	[cm ³]	1,6	1,6
Lubricant output per outlet metering device	[cm ³]		0,2
Pressure Maximum operating pressure	[bar]	250	250
Threaded outlet port	[mm]	6*	6*
Follower plate		spring-loaded	spring-loaded

* see SSV metering device

Dimensions

Model	Width*	Height	Depth
HP 15	190	460	112
PPG 15	190	635	112

All lengths in mm, weights in g
* 335 mm with activated hand-lever
level indicator fully extended

Models

Part No.	Pumps	Reservoir capacity [l]	Outlets Piece	Level Indicator
604-25103-1	HP 15	1,5	1	Indicator rod
604-25109-2	HPG 15	1,5	2 – 8	Indicator rod

HP500 and HP500 SSV Pumps

Product survey



The HP 500 W and HP 500 W SSV manual pumps offer a special low-cost possibility of equipping a machine with a manual centralized lubrication pump.

The pumps are used where no automatic or continuous lubricant supply is required, but where a simple lubrication process by a centralized lubrication pump is desired.

The filling of the grease reservoir can be performed by means of a standard 400 g cartridge, or directly from a grease barrel or with a filling pump.

Technical Data

	Unit	HP 500 W	HP 500 W-SSV5
Output per stroke	[cm ³]	1,5	1,5
Lubricant output per outlet metering device	[cm ³]		0,2
Pressure Maximum operating pressure	[bar]	400	350
Threaded outlet port	[mm]	M 10 x1	M 10 x1
Lubricants		Grease NGLI-2	Grease NGLI-2

Models

Part No.	Pumps	Reservoir capacity [l]	Outlets Piece
244-14164-1	HP500 W	0,5	1
604-28766-1	HP500 W-SSV6	0,5	2 – 6
604-28767-1	HP500 W-SSV8	0,5	2 – 8
604-28768-1	HP500 W-SSV10	0,5	2 – 10
604-28769-1	HP500 W-SSV12	0,5	2 – 12

PP and PPG Pumps

Product survey



The PP pump series has been designed for progressive systems.

These pumps are pneumatically driven single-stroke pumps that require a 3/2-way air valve to activate the air cylinder. The pumps (PP and PPG) can be used to supply grease. They are equipped with a spring-loaded follower plate and an indicator rod for level control purposes.

Technical Data

	Unit	PP	PPG
Pump pressure ratio		40:1	40:1
Air pressure minimum/maximum	[bar]	4/10	4/10
Pressure Maximum operating pressure	[bar]	300	250
Lubricant outlet per outlet metering device	[mm]		Rohr 6*
Air inlet	[in]	G 1/8 " female (BSPP)	G 1/8 female (BSPP)

* see SSV metering devices

Model

Part No.	Pump	Reservoir capacity [l]	Outlets Piece	Lubricant output/stroke [cm ³]
604-25105-2	PP15	1,5	1	2,6
604-25111-3	HPG15	1,5	8	2,6
604-29969-1	PPG 4-K	0,4	8	0,2 per outlet
604-25130-3	PPG15-K	1,5	8	0,2 per outlet

Dimensions

Model	Width	Height	Depth
PP15	115	550	122
PPG15	115	725*	112
PPG 4-K	115	526*	80
PPG15-K	115	725*	122

All lengths in mm, weights in g
* level indicator fully extended

HTL101 Hydraulic lubrication pump

Product survey



The HTL101 is a hydraulically driven centralized lubrication pump. It is used mainly for the lubrication of hydraulic hammers. However, it can also be used for the lubrication of other hydraulically driven devices.

As a compact small-sized pump, the HTL101 is ideal for being mounted directly on the hammer or any other attached devices. The drive is effected via the hydraulic system of the carrier device. While the hammer or any other attached device operates, the pump continuously supplies lubricants such as chisel paste or greases up to NLGI 2 to the connected lube points.

The pump is provided with lubricant by means of an exchangeable 380 g cartridge. The red follower piston in the cartridge serves as a visual control of the filling level. When the follower piston reaches the low-level position (control window), the cartridge must be replaced.

The pump's lubricant output can be controlled via an adjustable fine throttle and can therefore be adopted to most hammer sizes.

The pump's function can be checked by observing whether the eccentric shaft turns or whether the grease-level position of the follower piston changes. The pump is suitable for operating at ambient temperatures down to -25 °C as well as under water (10 m).

Technical Data

	Unit	
Lubricant output per rotation	[cm ³]	0,22
Operating pressure Adjustment of pressure relief valve	[bar]	120 (grease pressure)
Maximum hydraulic pressure	[bar]	300
Minimum hydraulic pressure	[bar]	40
Temperature Operating temperature	[°C]	-25 to +80
Pressure connection Oil pressure connection	[mm]	M 16 x 5 or 6S
Oil return connection	[mm]	M 16 x 5 or 6S
Lubricant feed line Lube point connections	[in] Piece	G 1/4 3 (top, bottom, back)
Eccentric shaft Factory setting	[rpm]	4
Adjusting range	[rpm]	2-20
Dimensions Height (incl. cartridges)	[mm]	302
Width	[mm]	173
Depth	[mm]	85

Standard models

Part No.	Model
642-40950-1	HTL 101
642-40950-4	HTL 101 flange

Standard cartridges

Part No.	Packages Piece	Qty Piece	Weight [cm ³]	Contents
642-37631-1	5	12	380	Chisel paste
642-37631-2	10	12	380	Chisel paste
642-37609-2	1	12	380	Grease NLGI 2
642-37608-1	1	12	380	Chisel paste
642-37608-8	1	12	380	Chisel paste

HTL201 Hydraulic lubrication pumps

Product survey



HTL 201 pump

The HTL201 hydraulic lubrication pump was developed especially for the minimization of friction and wear on smaller hydraulic hammer series as of 300 kg. It is a miniature version of the successful HTL101 hydraulic pump. The HTL201 suits all types of hydraulic attachments like hammers, clamshells or grippers. It can also be used in mini excavators. The HTL201 is extremely compact (length 183 mm x width 80 mm x height 80 mm – plus cartridge dimensions) and can therefore easily be attached to hammers or other devices, even to smaller equipment where normally there is no space for attachment. The HTL201 is driven by the hydraulic system of the carrier device and facilitates a continuous adjustable lubricant supply during the operation of the hydraulic device.

Technical Data

	Unit	Hydraulic system (carrier device)
Pressure		
Hydraulic inlet pressure P	[bar]	80 – 210
Minimum run-in pressure	[bar]	30
	Unit	HTL 201 lubrication pump
Lubricant output/stroke per stroke	[cm ³]	0,22
Maximum operating pressure		
Pressure relief valve, standard	[bar]	120
Pressure relief valve, optional	[bar]	270
Temperature		
Operating Temperature	[°C]	–25 to +75
Pressure connection P	[in]	G 1/4
Return connection T	[in]	G 1/4
Lubricant feed line	[in]	G 1/4
Factory setting		
Throttle		fully open
Maximum lubricant output		depending on the inlet pressure P

Standard models

Part No.	Model
642-41184-2	with K7 pump element
642-41184-1	with C7 pump element

Dimensions

Model	Width*	Height	Depth
PP15	190	460	112
PPG15	635*	190	112

All lengths in mm, weight in g
★ fully extended level indicator

HTL201 Hydraulic lubrication pumps

Product survey

Accessories

Part No.	Description
542-33136-1	Adapter kit for 380 ml cartridges, trapezoidal thread TR 22 x 2,75
542-33135-1	Adapter kit for 500 ml cartridges, trapezoidal thread TR 20 x 2,5
542-33134-1	Reservoir capacity for oil, including strainer and adapter kit

Standard cartridges

Part No.	Qty Piece	Weight [g]	Contents
642-37608-4	12	150	Chisel paste
642-37609-3	12	150	Grease NLGI 2
642-37636-2	12	310	Chisel paste
642-37609-4	12	310	Grease NLGI 2

QLS 301 and QLS 311 Pumps with integrated controller



QLS 301 and QLS 311 with integrated controller

The QLS pumps 301 and 311 are completely monitored lubrication systems with low-level control for a maximum of 18 lubrication points. The QLS family includes pumps with or without mounted SSV metering devices. The pumps have been designed for standard high-pressure plastic tubing $\varnothing 6 \times 1.5$. The 1-liter reservoir pumps are available in 12 or 24 V DC and 120 and 230 V AC.

Refer to the pump identification codes for a complete listing of available pump configurations.

The pumps are equipped with an integrated controller for pause times and lubrication times.

Technical data

	Unit	QLS 301	QLS 311
Reservoir capacity			
Clear plastic with electric low-level	[l]	1	1 and 2
Lubricant output			
per outlet and lube cycle	[cm ³]	approx. 0,2	approx. 0,2
Pressure			
Max. operating pressure	[bar]	205	80
Electric connections			
Operating voltage	[V DC]	12 / 24	12 / 24
Current rating	[A]	2,0 / 1,0	2,0 / 1,0
Operating voltage	[V AC]	110 / 230	110 / 230
Current rating	[A]	1,0 / 0,5	1,0 / 0,5
Type of protection		IP6K9K, NEMA 4	IP6K9K, NEMA 4
Outlets		Number 1–18	1–18
Temperatures			
Operating temperature	[°C]	–25 to +70	–25 bis +70
Lubrication cycles			
Qty	[times]	1 – 5 all dividers (V DC) 1 – 3 for SSV6 / SSV8 (V AC) 1 for SSV12 / SSV 18 (V AC)	1 – 5 all dividers (V DC) 1 – 3 for SSV6 / SSV8 (V AC) 1 for SSV12 / SSV 18 (V AC)
Run time			
in case of external controller	[min]	max. 4	max. 4
Pause times			
V AC	[min]	20 – 3600	20 – 3600
V DC	[min]	4 – 3600	4 – 3600
Time memory		unlimited (EEPROM)	unlimited (EEPROM)

QLS 301 and QLS 311 Pumps without integrated controller



QLS 301 and QLS 311 for use with external controllers

The QLS pumps 301 and 311 are completely monitored lubrication systems with low-level control for a maximum of 18 lubrication points. The QLS family includes pumps with or without mounted SSV metering devices. The pumps have been designed for standard high-pressure plastic tubing $\varnothing 6 \times 1.5$. The 1-liter reservoir pumps are available in 12 or 24 V DC and 120 and 230 V AC.

Refer to the pump identification codes for a complete listing of available pump configurations.

The pumps without integrated controller for pause times and lubrication times are available as an option. They have to be controlled by an external controller.

Technical data

	Unit	QLS 301	QLS 311
Reservoir capacity			
Clear plastic with electric low-level	[l]	1	1 and 2
Lubricant output			
per outlet and lube cycle	[cm ³]	approx. 0,2	approx. 0,2
Pressure			
max. operating pressure	[bar]	205	80
Electric connections			
Operating voltage	[V DC]	12 / 24	12 / 24
Current rating	[A]	2,0 / 1,0	2,0 / 1,0
Operating voltage	[V AC]	110 / 230	110 / 230
Current rating	[A]	1,0 / 0,5	1,0 / 0,5
Type of protection		IP6K9K, NEMA 4	IP6K9K, NEMA 4
Outlets		Number 1–18	1–18
Temperatures			
Operating temperature	[°C]	–25 to +70	–25 to +70
Lube cycles			
Qty	[times]	1 – 5 all dividers (V DC) 1 – 3 for SSV6 / SSV8 (V AC) 1 for SSV12 / SSV 18 (V AC)	1 – 5 all dividers (V DC) 1 – 3 for SSV6 / SSV8 (V AC) 1 for SSV12 / SSV 18 (V AC)
Run time			
in case of external controller	[min]	max. 4	max. 4
Pause times			
V AC	[min]	20 – 3600	20 – 3600
V DC	[min]	4 – 3600	4 – 3600
Time memory		unlimited (EEPROM)	unlimited (EEPROM)

QLS 301 and QLS 311 Pumps

Standard models QLS 301 for grease lubrication

Part No.	Type of divider	Divider installation position	Voltage [V DC] [V AC]		Cable
P30131211154*	SSV6	back	12		10
P30131411154*	SSV6	back	24		10
P30142611114*	SSV8	bottom		120	–
P30142811114*	SSV8	bottom		230	–
P30161211154*	SSV12	back	12		10
P30161411154*	SSV12	back	24		10
P30162611114*	SSV12	bottom		120	–
P30162811114*	SSV12	bottom		230	–
P30191211154*	SSV18	back	12		10
P30191411154*	SSV18	back	24		10
P30192611114*	SSV18	bottom		120	–
P30192811114*	SSV18	bottom		230	–

* primed with Renocal FN 745 grease

Standard models QLS 311 for oil lubrication

Part No.	Type of divider	Divider installation position	Voltage [V DC] [V AC]		Cable
P31131211154	SSV6	back	12		10
P31131411154	SSV6	back	24		10
P31142611114	SSV8	bottom		120	–
P31142811114	SSV8	bottom		230	–
P31161211154	SSV12	back	12		10
P31161411154	SSV12	back	24		10
P31162611114	SSV12	bottom		120	–
P31162811114	SSV12	bottom		230	–
P31191211154	SSV18	back	12		10
P31191411154	SSV18	back	24		10
P31192611114	SSV18	bottom		120	–
P31192811114	SSV18	bottom		230	–

Standard models QLS 311 for external controller

Part No.	Type of divider	Divider installation position	Voltage [V DC] [V AC]		Lubricant
P30131411110	SSV6	back	24		Grease
P30161411110	SSV12	back	24		Grease
P30191411110	SSV18	bottom	24		Grease
P31131411110	SSV6	bottom	24		Oil
P31161411110	SSV12	back	24		Oil
P31191411110	SSV18	back	24		Oil
650-40768-3	SSV8	bottom		120	Grease
650-40768-4	SSV12	bottom		120	Grease
650-40768-5	SSV18	back		120	Grease
650-40765-4	SSV8	back		120	Oil
650-40765-5	SSV18	bottom		120	Oil
650-40765-6	SSV18	bottom		120	Oil

QLS301 and QLS311 Pumps- Type Identification Code

The complete pump aggregate is defined by a type designation (see type identification plate).

Examples of type designations:

Designation	P	3	0	1	6	2	4	1	0	1	5	4
Basic type												
P301 Pumps for grease												
P311 Pumps for oil												
SSV metering device												
0 external, SSV6/SSV8, or SSV12/SSV18 without control pcb ¹⁾												
1 external, SSV12/SSV18 ¹⁾												
3 SSV6 back mounted												
4 SSV8 bottom mounted												
6 SSV12												
9 SSV18												
SSV metering device												
0 without												
1 back mounted, vertical alignment												
2 bottom mounted, horizontal alignment ²⁾												
Voltage supply³⁾												
2 12 V DC												
4 24 V DC												
6 110 V AC												
8 230 V AC												
Reservoir capacity												
1 1 Liter with low-level												
2 2 Liters with low-level (P311 only)												
Number of possible connections												
0 1 connection, left side, square plug, supply voltage V DC / V AC												
1 2 connections, 1 connection left side, supply voltage V DC / V AC, 1 connection right side, low-level indication or fault display, square plug												
2 1 connection, left side, bayonet plug, supply voltage V DC, low-level indication or fault display												
Socket												
1 Square plug, DIN EN 175301-803, form of construction A ⁴⁾												
5 Bayonet plug, DIN 72585-1, 4-pole ⁵⁾												
Electrical connection												
1 Socket, without cable ⁴⁾												
5 Socket, with 10 m cable ⁴⁾												
6 Socket, 10 m ADR cable ⁴⁾												
7 Socket, bayonet, 10 m cable ⁵⁾												
8 Socket, bayonet, 10 m ADR cable ⁵⁾												
Control printed circuit boards												
0 None, connecting printed circuit board only												
4 Printed circuit board S4 for 12/24 V DC, NO or NC contact programmable, 1 – 5 cycles												
4 Printed circuit board S4 for 120 V AC, NO or NC contact programmable, 1 – 3 cycles for SSV6/8, 1 cycle for SSV12/18												
4 Printed circuit board S4 for 230 V AC, NO or NC contact programmable, 1 – 3 cycles for SSV6/8, 1 cycle for SSV12/18												

¹⁾ for external metering devices that use the intended SSV...KNQLS metering devices only
²⁾ do not use in the mobile sector or in machines that are subject to shocks and impacts, see below Safety Indications
³⁾ standard 120 and 230 V AC for industrial applications come as a standard without connecting cable
⁴⁾ in combination with a square plug only
⁵⁾ in combination with a bayonet plug only

Extension kits for QLS systems

Part No.	Type of divider	Dimension of the kit	Lubrication fitting
550-36970-1	SSV6/8	metric	no
550-36970-2	SSV12	metric	no
550-36970-3	SSV18	metric	no

QLS 401 Pumps



QLS 401 Pump

The QLS 401 is a completely monitored lubrication system with or without low-level indication for up to 18 lubrication points.

The QLS family includes pumps available with or without mounted SSV metering devices. The pumps are made for standard high- pressure plastic tubing $\varnothing 6 \times 1,5$. The pumps with 1- or 2-liter reservoir are available in 12 or 24 V DC and 120 and 230 V AC. Refer to the type identification codes for a complete listing of available pump configurations.

The pumps are available with integrated controller for the control of pause and operating times, or are available without controller as an option.

Standard Models QLS 401 without low-level indication

Part No.	Type of divider	Divider installation position	Voltage		Cable [m]
			V DC	V AC	
P40131201154	SSV6	back	12		10
P40131401154	SSV6	back	24		10
P40142601114	SSV8	bottom		120	–
P40142801114	SSV8	bottom		230	–
P40161201154	SSV12	back	12		10
P40161401154	SSV12	back	24		10
P40162601114	SSV12	bottom		120	–
P40162801114	SSV12	bottom		230	–
P40191201154	SSV18	back	12		10
P40191401154	SSV18	back	24		10
P40192601114	SSV18	bottom		120	–
P40192801114	SSV18	bottom		230	–

Standard Models QLS 401 with low-level indication

Part No.	Type of divider	Divider installation position	Voltage		Cable [m]
			V DC	V AC	
P40131211154	SSV6	back	12		10
P40131411154	SSV6	back	24		10
P40142611114	SSV8	bottom		120	–
P40142811114	SSV8	bottom		230	–
P40161211154	SSV12	back	12		10
P40161411154	SSV12	back	24		10
P40162611114	SSV12	bottom		120	–
P40162811114	SSV12	bottom		230	–
P40191211154	SSV18	back	12		10
P40191411154	SSV18	back	24		10
P40192611114	SSV18	bottom		120	–
P40192811114	SSV18	bottom		230	–

QLS 421 Pumps



QLS 421 Pump

The QLS 421 pump is a lubrication system for up to 18 lubrication points. The QLS 421 has been designed especially for the lubrication of truck trailers and semi-trailers. The pump is available with a back-mounted SSV metering device only. It is made for standard high-pressure plastic tubing $\varnothing 6 \times 1,5$. The 1-liter reservoir pump is available in 12 or 24 V DC.

Refer to the type identification codes for a complete listing of available pump configurations.

Standard models QLS 421 for grease lubrication of trailers

Part No.	Type of divider	Divider installation position	Voltage [V DC]	Capacity [l]
P42131202531	SSV6	back	12	1
P42131402531	SSV6	back	24	1
P42131402541	SSV6	back	24	1
P42161202531	SSV12	back	12	1
P42161222531	SSV12	back	12	2
P42161402531	SSV12	back	24	1
P42191202531	SSV18	back	12	1
P42191402531	SSV18	back	24	1

QLS 401 and QLS 421 Pumps

Technical Data QLS 401 and QLS 421

	Unit	QLS 401	QLS 421
Reservoir capacity			
Clear plastic with stirring paddle	[l]	1 – 2	1
Pressure			
Maximum operating pressure	[bar]	205	205
Electrical connections			
Operating voltage	[V DC]	12 / 24	12 / 24
Current rating	[A]	2,0 / 1,0	2,0 / 1,0
Operating voltage	[V AC]	120 / 230	
Frequency	[Hz]	50 / 60	
Temperature			
Operating temperature	[°C]	–25 to +70	–25 to +70
Type of protection		IP6K9K, NEMA 4	IP6K9K
Lubricants			
Grease		up to NLGI 2	up to NLGI 2
Outlets	Piece	1–18	1–18
Lubricant output per outlet and lube cycle	[cm³]	approx. 0,2	approx. 0,2
Lube cycles			
with control pcb	times	1–5 all dividers (V DC) 1–3 for SSV6/SSV8 (V AC) 1 for SSV12/SSV 18 (V AC)	
without control pcb	duration	max. 4 minutes	
Pause times			
with integrated controller	V DC	4 min – 60 h	1 – 16 h
	V AC	20 min – 60 h	
external control pcb	V DC	at least 4 minutes	at least 4 minutes
	V AC	at least 20 minutes	at least 20 minutes
Operating time			1 – 32 minutes
Time memory		unlimited (EEPROM)	

Extension kits for QLS systems

Part No.	Type of divider	Dimension of the kits	Lube point and fitting included
550-36970-1	SSV6/8	metric	no
550-36970-2	SSV12	metric	no
550-36970-3	SSV18	metric	no

QLS401 Pumps - Type Identification Code

The complete pump aggregate is defined by a type designation (see type identification plate). Examples of type designations:

Designation	P	401	6	2	4	1	1	5	7	4
Basic type										
P401 Pumps for grease										
SSV metering device										
0 external, SSV6/SSV8 ¹⁾										
1 external, SSV12/SSV18 ¹⁾										
3 SSV6 back mounted										
4 SSV8 bottom mounted										
6 SSV12										
9 SSV18										
SSV metering device										
0 without										
1 back mounted										
2 bottom mounted ²⁾										
Voltage supply³⁾										
2 12 V DC										
4 24 V DC										
6 120 V AC, with control pcb only										
8 240 V AC, with control pcb only										
Reservoir capacity										
0 1 Liter without low-level indication										
1 1 Liter with low-level indication										
2 2 Liters without low-level indication										
3 2 Liters with low-level indication										
Number of possible connections										
0 1 connection, left side, square plug, supply voltage V DC / V AC, industrial applications										
1 2 connections, 1 connection left side, supply voltage V DC / V AC, 1 connection right side, low-level indication or fault display, square plug										
2 1 connection, left side, bayonet plug, supply voltage V DC / V AC, low-level indication or fault signal										
Socket										
1 Square plug following DIN 175301-803, form of construction A ⁴⁾										
5 Bayonet plug, DIN 72585-1, 4-pole ⁵⁾										
Electric type of connection										
1 Socket, without cable ⁴⁾										
5 Socket, with 10 m cable ⁴⁾										
6 Socket, 10 m ADR cable ⁴⁾										
7 Socket (bayonet), 10 m cable ⁵⁾										
8 Socket (bayonet), 10 m ADR cable ⁵⁾										
Control printed circuit boards										
0 None, connecting pcb only										
4 Control pcb S4 for 12/24 V DC, V AC, NO or NC contact programmable, 1 – 5 cycles										
4 Control pcb S4 for 120 V AC, NO or NC contact programmable, 1-3 cycles for SSV 6/8, 1 cycle for SSV 12/18										
4 Control pcb S4 for 230 V AC, NO or NC contact programmable, 1-3 cycles for SSV 6/8, 1 cycle for SSV 12/18										

¹⁾ For external metering devices that use the intended SSV...KNQLS metering devices only

²⁾ Do not use in the mobile sector or in machines subject to shocks or impacts; see below Safety Indications

³⁾ Standard 120 and 230 V AC pumps for industrial applications come without connecting cable as a standard.

Pumps for mobile applications (12/24 V DC) can be provided with a 10 m cable, see „Electric type of connection“

⁴⁾ In combination with square plug only

⁵⁾ In combination with bayonet plug only

QLS 421 Pumps- Type Identification Code

The complete pump aggregate is defined by a type designation (see type identification plate). Examples of type designations:

Designation	P	4	2	1	6	1	4	0	1	5	7	1
Basic type _____												
P421 Pumps for grease												
SSV metering device _____												
3 SSV6 back mounted												
6 SSV12												
9 SSV18												
SSV metering device alignment _____												
1 back mounted, vertical alignment												
Voltage supply _____												
2 12 V DC												
4 24 V DC												
Reservoir capacity _____												
0 1 Liter without low-level indication												
Number of possible connections _____												
1 1 connection left side, bayonet, supply voltage V DC												
Socket _____												
5 Bayonet plug, DIN 72585-1, 4-pole												
Type of electrical connection _____												
7 Socket, bayonet, 6 m cable												
8 Socket, bayonet, 6 m ADR cable												
Control PCB _____												
1 with variably adjustable stand-by and lubrication time												

P203 Pumps



P203 Pump

The P203 centralized lubrication pump is a powerful and robust compact multi-line pump that can drive up to 3 elements and is used in progressive automated lubrication systems. The P203 pump is perfect for mobile applications, small- and medium-sized machinery and general industries. Versatile, compact and economical, this pump can be enhanced with low-level control and printed circuit board that allow for controlling the lubrication cycles.

The family of P203 pumps includes 12 and 24 V DC, and V AC pumps that can be connected to 110 or 230 V AC supply voltages. The pumps are available with 1, 2 or 3 pump elements in 5, 6 or 7 mm piston diameter or with adjustable pump elements. Reservoir sizes are 2, 4, 8 or 15 liters. Refer to the type identification code for a complete listing of available pump configurations.

Technical Data

	Unit					
Reservoir capacity Clear plastic	[l]	2, 4, 8, and 15				
Outlets	Number	1–3				
Threaded connection		G 1/4" female				
Lubricants Grease Oil		up to NLGI 2 with a viscosity of at least 40 mm ² /s				
Lubricant output per element		K5/B7	K6	K7/S7	C7 for chisel paste approx. 4	KR adjustable approx. 0,7 – 3
Operating voltage	[cm ³ /min]	approx. 2	approx. 2,8	approx. 4		
	[V DC]	12, 24				
	[V AC]	110 – 230 (motor and controller 24 V DC)				
Pressure Maximum operating pressure	[bar]	350				
Type of protection		IP6K 9K following DIN 40050 T9				
Temperature Operating temperature	[°C]	–25 to +75				

P203 Pumps

Product selection table

Standard models

Part No.	Model*	Voltage		Reservoir [l]	Lubricant		Low-level	Control PCB
		V DC	V AC		Grease	Oil		
644-37426-1	P203-2XN-1K6-24-2A1.10-V10	24		2	•			•
644-40716-2	P203-2XNB0-1K6-AC-1A1.01-V10		•	2	•			•
644-40717-5	P203-2XNB0-1K6-AC-1A1.01		•	2	•			
644-40583-3	P203-2YLB0-1K6-24-1A1.01	24		2		•	•	
644-40718-7	P203-4XNB0-1K6-AC-1A1.01		•	4	•			
644-40719-5	P203-4XNB0-1K6-AC-1A1.01-V10		•	4	•			•
644-40719-6	P203-4YLB0-1K6-AC-1A1.01-V10		•	4		•	•	•
644-40718-1	P203-4YLB0-1K6-AC-2A1.01		•	4	•		•	
644-40718-8	P203-4YLB0-1K6-AC-1A1.01		•	4		•	•	
644-40718-5	P203-4YLB0-1K7-AC-2A1.01		•	4	•		•	
644-40721-5	P203-8YLB0-1K6-AC-2A1.01		•	8	•		•	
644-40762-2	P203-8YLB0-1K6-AC-2A1.01-V10		•	8	•		•	•
644-40645-2	P203-8YLB0-1K6-24-1A1.10	24		8		•	•	
644-40550-4	P203-8YLB0-1K7-24-2A1.01	24		8	•		•	
644-40645-3	P203-8YLB0-1K7-24-2A1.10	24		8	•		•	

* These pumps do not include any pressure relief valve. The pressure relief valve must be ordered separately.

Accessories

Part No.	Description
600-26875-2	Pump element with piston ø 5 mm (K5)
600-26876-2	Pump element with piston ø 6 mm (K6)
600-26877-2	Pump element with piston ø 7 mm (K7)
600-28750-1	Pump element with piston for chisel paste and grease based on silicon oil (C7)
600-29185-1	Pump element with piston ø 7 mm (B7 = bypass element)
655-28716-1	Adjustable pump element (KR)
624-28894-1	Pressure relief valve SVTE-350-1/4 for tube 6 mm, 350 bar
624-28892-1	Pressure relief valve SVTE-270-1/4 for tube 6 mm, 270 bar
624-28859-1	Pressure relief valve SVTSV-270-1/4 with grease fitting for manual operation
624-28891-1	Pressure relief valve SVTE-200-1/4, for tube 6 mm, 200 bar
624-28931-1	Pressure relief valve with return to reservoir SVTSV-350-1/4 for tube 6 mm, 350 bar
226-14105-5	Adapter for pressure relief valve for 2-l flat reservoir as well as 4 and 8-l reservoirs
244-14161-1	Filling pump (without connecting parts) FP-500
638-37549-1	Filling pump with straight connection fitting, for 2-l reservoir
638-37548-1	Filling pump with 90° connection fitting, for 2-l reservoir
638-37561-1	Filling pump with 90° connection fitting, for 2-l flat reservoir as well as 4 and 8-l reservoirs
638-37549-2	Filling pump with straight adapter, for 2-l flat reservoir, as well as 4 and 8-l reservoirs
538-36763-5	Straight adapter for filling pump, for 2-l flat reservoir as well as 4 and 8-l reservoirs
538-36763-4	90° connection fitting for filling pump, for 2-l flat reservoir as well as 4 and 8-l reservoir

Dimensions

Reservoir	Description	Width	Height	Depth
2	Standard	205	367	224
4		232	395	250
8		232	495	250
15	Stirring paddle	216	705	243
15	Follower plate	216	743	243

All lengths dimensions in mm, reservoir in l

P203 V DC Type Identification Code with/without PCB V10-V13, H

Any pumps differing from the standard pumps described here can be combined and ordered by making use of the currently valid type identification code.

Designation	P 203	2XL	-	1 K6	24	1A	7	16	V10
Basic type									
P203	Pumps für grease or oil, with 1-3 outlets and DC motor								
P203 UL	for the USA								
P203 ADR	for transport of hazardous goods (on request)								
Reservoir									
2	Plastic reservoir, transparent, 2 l								
4	Plastic reservoir, transparent, 4 l								
8	Plastic reservoir, transparent, 8 l								
15	Plastic reservoir, transparent, 15 l								
X	Reservoir for grease								
Y	Reservoir for oil								
N	Standard version								
L	Low-level control								
Version									
-	Standard reservoir (2, 4, and 8 l)								
B0	Filling from top								
BF	Reservoir with follower plate								
FL	Flat reservoir (only available in 2 l without low-level control)								
Pump elements									
1-3	Number of elements used								
K5, K6 or K7	Piston diameter (mm)								
KR	Pump elements, adjustable, piston 7 mm								
B7	Piston diameter = 7 mm, output of K5								
C7	Piston diameter = 7 mm**								
Voltage supply									
12	12 V DC								
24	24 V DC								
Number of possible connections									
1A	1 connection, left side, supply voltage ^{1) 2)}								
1A	1 Connection, voltage supply, left side + illuminated pushbutton for additional lubrication, Low-level control ^{1)***}								
2A	2 connections, supply voltage, left side ¹⁾ + illuminated pushbutton for additional lubrication, Low-level control (right side) ^{1)***}								
Type of connection									
1	Square plug (DIN 175301-803, form of construction A) ¹⁾ , industrial applications								
5	Bayonet plug, 4/3-pole, DIN 72585-1 ²⁾ (V10-V13, V3 bei V20-V23, H), for mobile applications only								
7	Bayonet plug, 7/6-pole, DIN 72585-1 ³⁾ (V10-V13, V20-V23), for mobile applications only								
6	Bayonet plug, 7/5-pole, DIN 72585-1 ²⁾ (M08-M23)								
Place of connection outside of pump									
01	Connection socket, without cable ¹⁾								
10	Connection socket, with 10 m cable ¹⁾								
11	Connection socket, 10 m ADR cable ^{1)*}								
14	Bayonet socket with cable 10 m, 4/3-core ²⁾ , V10-V13, 7/3 for V 20-V23, without low-level control and without illuminated pushbutton ***								
15	Bayonet socket with cable 10 m, 7/5-core (M08-M23)								
16	Bayonet socket with cable 10 m, 7/6-core ³⁾ , V10-V13, V 20-V23, with low-level control or with illuminated pushbutton***								
17	Bayonet socket with 10 m ADR cable *, 4/3-core ²⁾ , (V10-V13, H)								
Control printed circuit boards 12/24 V DC									
V10 - V13	with variably adjustable pause and lubricating time ¹⁾²⁾³⁾								
H	for trailers and semi-trailers ¹⁾²⁾								
M08-M23	with microprocessor control (piston detector 4 pole), different setting variants, see jumper setting combinations								
-	without control printed circuit board ¹⁾²⁾								

¹⁾²⁾³⁾ Numbers to be referred to the connection plugs

* for transports of hazardous material

** C7 = Designation of pump elements for the supply of chisel paste and lubricants containing silicone

*** Low-level control for oil; connection of low-level control is considered

P203 V DC Type Identification Code with/without control printed circuit board V10-V13, V20-24, M08-M23

Any pumps differing from the standard pumps described here can be combined and ordered by making use of the currently valid type identification code.

Designation	P 203	2XL	-	1 K6	AC	2A	7	16	V10
Basic type									
P203	Pumps for grease and oil,, with 1-3 outlets and DC motor								
P203 UL	for transports of hazardous material (on request)								
Reservoir									
2	Plastic reservoir, transparent, 2 l								
4	Plastic reservoir, transparent, 4 l								
8	Plastic reservoir, transparent, 8 l								
15	Plastic reservoir, transparent, 15 l								
X	Reservoir for grease								
Y	Reservoir for oil								
N	Standard version								
L	Low-level control								
Version									
-	Standard reservoir (2, 4 and 8 l)								
B0	Filling from the top								
FL	Flat reservoir (only 2 l without low-level control)								
Pump elements									
1-3	Number of pump elements used								
K5, K6 or K7	Piston diameter (mm)								
KR	Pump element adjustable, piston 7 mm								
B7	Piston diameter = 7 mm, output of K5								
S7	Piston diameter = 7 mm, food industry								
Voltage supply									
AC	110 - 230 V AC, +/- 10%, 50-60 Hz +/-5%								
Number of possible connections									
1A	1 connection, supply voltage (square plug only), bottom left								
2A	2 connections, supply voltage, (square plug only) bottom left, illuminated pushbutton + low-level control (bayonet plug), top left, and piston detector (bayonet plug) top right								
3A	3 connections, supply voltage (square plug only), bottom left, illuminated pushbutton + low-level control (bayonet plug), bottom left, and piston detector (bayonet plug), top right								
Type of connection									
1	Square plug (DIN EN 175301-803, form of construction A)								
5	Bayonet plug, 4/3-pole, DIN 72585-1								
6	Bayonet plug, 7/6-pole, DIN 72585-1								
7	Bayonet plug, 7/6-pole, DIN 72585-1								
Place of connection outside of the pump									
01	Connection socket, without cable								
14	Bayonet socket with cable 10 m, 4/3-core, V10-V13, 7/3 bei V 20-V23, without low-level control and without illuminated pushbutton								
15	Bayonet socket with cable 10 m, 7/5-core								
16	Bayonet socket with cable 10 m, 7/6-core, V10-V13, V 20-V23, with low-level control or with illuminated pushbutton								
Control printed circuit boards 12/24 V DC									
V10 - V13	with variably adjustable pause and lubricating time								
V20 - V23	with variably adjustable pause and lubricating time (US market)								
M08-M23	with microprocessor control (different setting variants, see jumper setting combinations)								
-	without control printed circuit board								

P223 and P233 Pumps



The P 223 and P 233 centralized lubrication pumps are powerful and robust compact multi-line pumps. They can drive up to 3 elements and are used in progressive automated lubrication systems. The pumps are ideal for mobile applications like in utility vehicles and construction machines as well as for stationary systems. Versatile, compact and economical, the P 233 pump is enhanced with low-level control, printed circuit board MDF00 with attached data logger module and a keypad with display.

• QuickData displays

- Current status and operating data
- Malfunctions of the lubrication system with the time of occurrence
- Remedying of the malfunction with date, time and duration of malfunction
- Low-level signal of reservoir and regular refilling
- Modifications in the pause time programming
- Number of automatically and manually triggered Lube cycles as well as the corresponding lubricant consumption
- Power supply interruptions

All data can be read out by means of a laptop or pda via an integrated or separate infrared interface. All indications enable the users to draw their conclusions regarding the condition, function, reliability, usability and duration of service of the machine or device. All information can be analysed and documented and is then available as a written protocol.

The family of P 223/P 233 pumps includes 12 and 24 V DC pumps. They are available with 1, 2 or 3 elements in 5, 6 or 7 mm or with an adjustable output element. Reservoir sizes are 2, 4 or 8 liters. Refer to the pump identification code for a complete listing of available pump configurations.

Standard models P 223 without and P 233 with QuickData data logger

Part No.	Model	Reservoir [l]	Lubricant		Low-level	Control PCB
			Grease	Oil		
644-40864-2	P 223-2XL-1K6-24-2A5.14-MF01	2	•		•	•
644-40864-6	P 223-2XL-1K6-24-2A6.15-MF01	2	•		•	•
644-40864-3	P 223-2XLBO-1K6-24-2A5.14-MF01	2	•		•	•
644-40864-5	P 223-2XLBO-1K6-24-2A6.15-MF01	2	•		•	•
644-40864-1	P 223-2XLBO-1K7-24-2A5.14-MF01	2	•		•	•
644-40864-4	P 223-2XLBO-1K7-24-2A6.15-MF01	2	•		•	•
644-46172-3	P 223-2XN-1K6-24-2A6.15-MF01	2	•		•	•
644-41037-1	P 223-4XLBO-1K6-24-2A6.15-MF01	4	•		•	•
644-40866-3	P 223-8XLBO-1K6-24-2A6.15-MF01	8	•		•	•
644-40866-2	P 223-8XLBO-1K7-AC-3A6.15-MF01	8	•		•	•
644-40866-4	P 223-8XLBO-1KR-AC-3A6.15-MF01	8			•	•
644-40866-1	P 223-8YLB0-1K7-24-2A5.14-MF01	8		•	•	•
644-40866-5	P 223-8YLB0-1K7-24-2A6.15-MF01	8		•	•	•

These pumps do not include a pressure relief valve. This must be ordered separately. Other technical data and dimensions are identical to the P203

P223 and P233 V DC Type Identification Code

Any pumps differing from the standard pumps described here can be combined and ordered by making use of the currently valid type identification code.

Designation	P 223	2XL	B0	1KR	24	2A	6	15	MDF01
Basic type									
P223	Pump for grease, with 1-3 outlets and DC motor, without data logger								
P233	Pump with data logger								
Reservoir									
2	Plastic reservoir, transparent, 2 l								
4	Plastic reservoir, transparent, 4 l								
8	Plastic reservoir, transparent, 8 l								
15	Plastic reservoir, transparent, 15 l								
X	Reservoir for grease								
L	Low-level control								
Version									
–	Standard reservoir (2, 4, 8 and 15l)								
B0	Filling from the top								
Pump elements									
1-3	Number of elements used								
K5, K6 or K7	Piston diameter (mm)								
KR	Pump element, adjustable, piston 7 mm								
B7	Piston diameter = 7 mm, output of K5								
C7	Piston diameter = 7 mm								
Voltage supply									
12	12 V DC								
24	24 V DC								
Number of possible connections									
2A	1 connection, left side, for supply voltage, external illuminated pushbutton for additional lubrication and fault display, low-level control and 2. connection, right side, for piston detector ¹⁾								
Type of connection									
6	Bayonet plug, 7/6-pole, DIN 72585-1								
Place of connection outside of the pump									
15	Bayonet socket with cable 10 m, 7/5-core								
Control printed circuit boards 12/24 V DC									
MF01	with microprocessor and membrane keypad (P223)								
MDF01	with microprocessor and membrane keypad and data logger (P233)								

¹⁾ Piston detector, bayonet plug 4 pole

P223 and P233 AC Type Identification Code

Any pumps differing from the standard pumps described here can be combined and ordered by making use of the currently valid type identification code.

Designation	P 223	8XL	B0	1K7	AC	3A	7	15	MF01
Basic type									
P223	Pumps for grease and oil, with 1-3 outlets and DC motor, without data logger								
Reservoir									
2	Plastic reservoir, transparent, 2 l								
4	Plastic reservoir, transparent, 4 l								
8	Plastic reservoir, transparent, 8 l								
15	Plastic reservoir, transparent, 15 l								
X	Reservoir for grease								
Y	Reservoir for oil								
L	Low-level control								
Version									
-	Standard reservoir (2, 4 and 8 l)								
B0	Filling from the top								
FL	Flat reservoir (only 2 l without low-level control)								
Pump elements									
1-3	Number of elements used								
K5, K6 or K7	Piston diameter (mm)								
KR	Pump element, adjustable, piston 7 mm								
B7	Piston diameter = 7 mm, output of K5								
C7	Piston diameter = 7 mm, food industry								
Voltage supply									
AC	110 - 230 V AC, +/- 10%, 50-60 Hz +/-5%								
Number of possible connections									
3A	3 connections, supply voltage (square plug only), bottom left, illuminated pushbutton + low-level control (bayonet plug), top left, and piston detector (bayonet plug) top right								
Type of connection									
1	Square plug (DIN EN 175301-803, form of construction A)								
7	Bayonet plug, 7/5-pole, DIN 72585-1								
Place of connection outside of the pump									
00	Connection socket, without cable, special equipment								
16	Bayonet socket with cable 10 m, 7/5-core, connection for low-level control and illuminated pushbutton								
Control printed circuit boards 12/24 V DC									
MF01	with microprocessor and membrane keypad								
MDF01	with microprocessor and membrane keypad and data logger								

P205 Pumps



P205 Pump

The P205 centralized lubrication pump is a high pressure multi-line pump that can drive up to 5 elements and is used in progressive automated lubrication systems. It is capable of handling direct supply of lubrication points or can be used as a centralized lubrication pump in larger progressive systems.

The design of the drive and eccentric shaft, the high efficiency worm gear, a minimal number of parts, and the multi-range motor, provide the P205 pump with several advantages. The P205 pumps are available with a three-phase flange mount and multi-range motor for 380-420 volts at 50 Hz or 440-480 volts at 60 Hz, or with a free shaft end for use with other motors. Various gear ratios and reservoir sizes, with or without level control, are available. The reservoir, available in 4, 5 or 8 liter sizes, is suitable for both, grease and oil.

Technical Data

		Unit			
Reservoir					
Transparent plastic		[l]	4 and 8		
Metal		[l]	5		
Outlets		Qty	1 – 5		
Threaded connection		G 1/4" female (BSPP)			
Lubricants					
Grease		up to NLGI 2, NLGI 3 on request			
Oil		at a viscosity of of at least 20 mm²/s			
Piston diameter		[mm]	5	6	7
Lubricant output per piston stroke		[cm³]	0,11	0,16	0,23
Maximum lubricant output per hour	Ratio				
	70:1	[cm³]	115	172	253
	280:1	[cm³]	29	43	63
	700:1	[cm³]	11	17	25
Pressure					
Maximum operating pressure		[bar]	350		
Type of protection		IP55			
Temperature					
Operating temperature		[°C]	–20 up to +70		
Level indicator (option)					
		ultrasonic sensor for high- and low-level control			

P205 pumps

Product selection table

Standard models

Part No.	Description	Motor	Gear ratio	Reservoir	Level control	Elements	
		alternating current		[l]		Unit	mm
655-40655-9	P205-M280-4XYN-4K6-380/420-440/480	•	280:1	4		4	6
655-40654-2	P205-M070-5XYN-1K7-380-420/440-480	•	70:1	5		1	7
655-40655-3	P205-M280-5XYBU-1K6-380-420/440-480	•	280:1	5	•	1	6
655-40673-2	P205-M070-8XYBU-1K6-380-420/440-480	•	70:1	8	•	1	6
655-40704-2	P205-M070-5XYN-4K6-380-420/440-480	•	70:1	5		4	6

These pumps do not include a pressure relief valve. This must be ordered separately.

Accessories

Part-No.	Description
624-29056-1	Pressure relief valve SVET-350-G 1/4" D6 for tube 6 mm
624-29054-1	Pressure relief valve SVET-350-G 1/4" D8 for tube 8 mm
304-17571-1	Filling connector G 1/4" female*
304-17574-1	Filling connector G 1/2" female* (BSPP)
600-26875-2	Pump element with assy. piston ø 5 (K5)
600-26876-2	Pump element with assy. piston ø 6 (K6)
600-26877-2	Pump element with assy. piston ø 7 (K7)
655-28716-1	Adjustable pump element (KR)

* Filling connector fits for vacant outlet ports.

Dimensions

Reservoir	Material	Width*	Height	Depth*
4	Transparent plastic	280/360	406	227/300
8	Transparent plastic	280/360	539	227/300
5	Metal	280/360	520	227/300

All lengths dimensions in mm, reservoir capacity in l

* in case of versions with low-level control

P205 Type Identification Code

The complete pump aggregate is defined by a type designation (see type identification plate).

Examples of type designations:

Designation		P 205	F	280	4XYBU	1K7	440-480
Basic type							
P205	Housing assy for all pump variants						
Drive							
M	AC flange motor designation with supplement , e.g. for voltages, frequencies, is attached to the end of the Type Identification Code						
F	Free shaft end						
Gear ratio							
280	Gear ratio i = 1 : 280						
700	Gear ratio i = 1 : 700						
070	Gear ratio i = 1 : 70						
Reservoir							
4	Plastic reservoir, 4 l						
8	Plastic reservoir, 8 l						
5	Plastic reservoir, 5 l						
XY	Reservoir for grease and oil						
N	Reservoir without level indicator						
BU	Reservoir with level indicator (ultrasonic sensor) ¹⁾						
Pump element							
1 – 5	Number of pump elements						
K5, K6, K7	Piston diameter (mm)						
KR	Pump elements, adjustable, piston diameter 7 mm						
Pump element							
380-420	Standard multi-range motor for nominal supply voltages 380-420 V/50 Hz						
440-480	Multi-range motor for nominal supply voltages 440-480 V/60 Hz						
000	Pumps without motor, but with connection flange						

¹⁾ The sensor for the level indicator generally possesses 2 switch points: low- and high-level controls. If a low-level control is desired only, the corresponding contacts must be connected.
The sensor requires a voltage of 24 V DC.

P215 Pumps



P215 Pump

The P215 centralized lubrication pump is a high-pressure multi-line pump that can drive up to 15 adjustable pump elements and is used in progressive automated lubrication systems. It is capable of handling direct supply of lubrication points or as a central lubrication pump in large-sized progressive systems.

P215 pumps are available with a three-phase multi-range motor for 380–420 volts at 50 Hz or 440–480 volts at 60 Hz, with a single-range 500 volt, 50 Hz motor, with a free shaft end for use with other motors, or with an oscillating drive. Various gear ratios and reservoir sizes, with or without level control, are available. The reservoir, available in 4, 8, 10 or 30 liter sizes, is suitable for both, grease and oil.

Technical Data

		Unit	
Reservoir			
Transparent plastic		[l]	4 and 8
Metal		[l]	10 and 30
Outlets		Qty	1–15
Threaded connection		G 1/4" female	
Lubricants			
Grease		up to NLGI 2, NLGI 3 on request	
Oil		at a viscosity of at least 20 mm²/s	
Piston diameter		[mm]	6
Adjusting range from 25% to maximum 100%		[cm³]	0,04–0,16
Maximum output per hour			7
(Output increases by 20% in case of 60 Hz motors)			0,057–0,23
	Ratio		
	490:1	[cm³]	27 cm³
	100:1	[cm³]	39 cm³
	49:1	[cm³]	189 cm³
	7:1	[cm³]	386 cm³
Pressure			(for F and P only)
Maximum operating pressure		[bar]	350
Type of protection		IP55	
Temperature			
Operating temperature		[°C]	–20 up to +70
Level indicator			
(option)		Ultrasonic sensor for high- and low-level control	

P215 Pumps

Product selection table

Standard models

Part No.	Description	Motor	Gear ratio	Reservoir capacity	Level Control	Number of Elements	
		AC		[l]		Qty	mm
660-40707-1	P215-M100-30XYBU-13K7-380-420/440-480	•	100:1	30	•	13	7
660-40724-4	P215-M490-10XYBU-2K7-380-420/440-480	•	490:1	10	•	2	7
660-40729-4	P215-M100-10XYBU-1K6-380-420/440-480	•	100:1	10	•	1	6
660-40751-1	P215-M100-10XYBU-6K7-380-420/440-480	•	100:1	10	•	6	7
660-40569-7	P215-F049-30XYN-13K7-000	free shaft end no motor	49:1	30		13	7
660-40751-6	P215-M100-10XYBU-2K6-380-420/440-480	•	100:1	10	•	2	6

These pumps do not include any pressure relief valve. The pressure relief valve must be ordered separately.

P215 Pump accessories

Part No.	Description	Tube diameter	Pressure [mm]
624-25478-1	Pressure relief valve	Tube stud 6 mm via T-piece	200
624-25479-1	Pressure relief valve	Tube stud 6 mm via T-piece	350
624-25480-1	Pressure relief valve	Tube stud 8 mm via T-piece	200
624-25481-1	Pressure relief valve	Tube stud 8 mm via T-piece	350
624-25482-1	Pressure relief valve	Tube stud 10 mm via T-piece	200
624-25483-1	Pressure relief valve	Tube stud 10 mm via T-piece	350
304-17571-1	Filler fitting G 1/4" female*		
304-17574-1	Filler fitting G 1/4" female*		
600-25047-3	Pump element K7		
600-25046-3	Pump element K6		

* filling connector fits for vacan outlets bores

Dimensions

Reservoir capacity* [l]	Material	Width*	Height	Depth
4	Transparent plastic	411/453	438	326
8	Transparent plastic	411/453	539	326
10	Metal	411/453	520	326
30	Metal	411/453	760	326
Low-level sensor		125	30	65

All lengths dimensions in mm, weight in g
* In case of versions with low-level control

P215 Type Identification Code

The complete pump aggregate is defined by a type designation (see type identification plate).

Examples of type designations:

Designation		P 215	M	049	10XYBU	5K6	380-420
Basic type							
P215	Housing assy for all pump variants						
Drive							
M	AC flange motor						
	Motor designation with supplement, e.g. for voltages, frequencies, is attached to the end of the Type Identification Codes						
F	Free shaft end						
P	Oscillating drive						
Gear ratio							
490	Gear ratio i = 1 : 490						
100	Gear ratio i = 1 : 100						
049	Gear ratio i = 1 : 49 (for oil only)						
007	Gear ratio i = 1: 7 (for P and F drive assemblies only)						
Reservoir							
4	Plastic reservoir, 4 l						
8	Plastic reservoir, 8 l						
10	Steel plate reservoir, 10 l						
30	Steel plate reservoir, 30 l						
XY	Reservoir for grease and oil						
N	Reservoir without level control						
BU	Reservoir with level control (ultrasonic sensor) ¹⁾						
Pump elements							
1-15	Number of pump elements						
K6 or K7	Piston diameter (mm)						
Supplements to motor designation							
380-420	Standard multi-range motor for nominal voltages 380-420 V/50 Hz						
440-480	Multi-range motor for nominal voltages 440-480 V/60 Hz						
500	Single-range motor for nominal voltage 500 V/50 Hz						
000	Pump without motor, but with coupling flange						

¹⁾ The sensor for the level control generally possesses 2 switch points: low- and high-level. If a low-level control is desired only, connect the corresponding contacts only.
The sensor requires a voltage of 24 V DC.

P230 Pumps

The P230 pump is a variant of the P215 multi-line pump. The P230 pump can drive up to 30 adjustable pump elements. As a result of the increased number of possible pump elements, an 0.25 kW motor is used. All other technical specifications, including accessories, are equivalent to the P215 pump.

Dimensions: height 831 mm x width 463mm x depth 328 mm

Multi-line and Progressive Systems

SSV metering devices - Product survey



SSV metering devices

SSV progressive metering devices are piston-type metering devices which reliably dispense the lubricant volume fed to the inlet in predetermined single quantities. By closing one outlet, the lubricant is fed to the next outlet below.

This combining of outlets provides a large variety of metering possibilities. Additionally the internal porting avoids cumbersome external T-fittings. A special feature of the progressive metering device is that a previous feed line must supply lubricant before the next one can be supplied. This makes the progressive system easy to visually or elec-

trically monitor. It is available with 6 to 22 outlets and can be used for greases up to NLGI 2 or oils of at least 40 mm²/s.

Lincoln progressive metering devices in block design have no defect-prone rubber seals.

They can therefore be used with no problem at high differential pressure (up to 100 bar between two outlets) and for a wide range of temperatures. The max. operating pressure is 350 bar.

Advantages

- No rubber seals
- Single block design
- Internal combining of outlets
- Exact lubricant metering
- Easy to monitor
- Fault-free replacement: Should a metering device be exchanged, connection and output or adjustment errors are avoided
- High operating pressure

Standard models without monitoring

Outlets Inlet thread: R 1/8" female

Material
Steel

Stainless steel 1.4305

Stainless steel 1.4571

Inlet thread: R 1/8" NPT female

Material
Steel

Stainless steel 1.4305

6	619-26473-1	619-27471-1	619-27824-1	619-27121-1	619-27792-1
8	619-25730-2	619-27473-1	619-27825-1	619-26396-2	619-27796-1
10	619-26841-1	619-27475-1	619-27889-1	619-26844-1	619-27800-1
12	619-25731-2	619-27477-1	619-27900-1	619-26398-2	619-27804-1
14	619-28862-1	619-29063-1		619-29400-1	
16	619-28863-1	619-29064-1		619-29401-1	
18	619-28864-1	619-29065-1			
20	619-28865-1	619-29066-1			
22	619-28866-1	619-29775-1			

SSV Metering Devices with Indicator Pin for Visual Monitoring

Product Survey

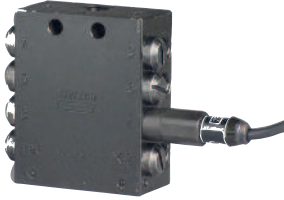


Indicator pin for visual monitoring

Outlets	Inlet thread R 1/8" female			Inlet thread R 1/8" NPT female	
	Material Steel	Stainless steel 1.4305	Stainless steel 1.4571	Material Steel	Stainless steel 1.4305
6	619-26474-3	619-27472-1	619-28840-1	619-27122-1	619-27793-1
8	619-25754-4	619-27474-1	619-28841-1	619-26646-2	619-27797-1
10	619-26842-2	619-27476-1	619-28842-1	619-26845-2	619-27801-1
12	619-25755-4	619-27478-1	619-28843-1	619-26648-2	619-27805-1
14	619-28871-1	619-29067-1		619-28899-1	
16	619-28872-1	619-29068-1		619-28900-1	
18	619-28873-1	619-29069-1		619-28901-1	
20	619-28874-1	619-29074-1		619-28902-1	
22	619-28875-1				

SSV Metering Devices with Piston Detector for Electronic Monitoring

Product survey



SSV8 N with piston detector

Technical data - SSV metering devices with piston detector (N)

	Unit	
Outlets	Qty	6 - 22
Pressure		
Max. operating pressure	[bar]	350
Max. differential pressure	[bar]	100
Output		
per outlet and stroke	[cm ³]	0,2
Outlet thread		M 10 x 1
Material		
Steel		Surface, black chromate-treated
Stainless steel		1.4305
Stainless steel		1.4571, for SSV6-12
Temperature		
Operating temperature	[°C]	-25 to +75

Dimensions

Outlets	Width	Width	Depth
6	60	60	30
8	75	60	30
10	90	60	30
12	105	60	30
14	120	60	30
16	135	60	30
18	150	60	30
20	165	60	30
22	180	60	30

All lengths dimensions in mm

SSV metering devices with piston detector for electronic monitoring

Outlets	Inlet thread 1/8" female		Inlet thread 1/8" NPT female
	Material	Material	
	Steel	Stainless steel 1.4305	Steel
6	619-28257-1	619-29003-1	619-28653-1
8	619-28258-1		619-28654-1
10	619-28259-1	619-28529-1	
12	619-28260-1	619-29004-1	
14	619-28890-1	619-77088-1	
16	619-28907-1	619-77617-1	
18	619-28957-1		
20	619-28935-1		619-28937-1
22	619-29015-1		

SSVD Metering Devices with Metering Screw Technology

Product survey



SSVD metering devices are adjustable per outlet pair. The metering occurs within the metering block via metering screws that are available in different sizes. The output of the progressive metering device can be easily changed, even after installation.

One or more outlet pairs of the metering device can be internally combined to achieve greater lubricant outputs. The primary function of the SSV remains unchanged in the SSVD.

The SSVD metering device's dimensions have been changed from those of the standard SSV in order to allow the same thread sizes. As a result, both metering device types use the same components such as piston detector and piston-side closure plugs.

The SSVD offers a greater metering range flexibility. The SSVD can be integrated into

systems using standard SSV metering devices.

System properties

The adjustable SSVD metering devices are available in the standard sizes from 6 to 22 outlets – using Lincoln's single-block technology.

Metering screws can be pre-assembled or supplied as a separate set.

Metering screws per outlet pair are available in 10 sizes – 0.08cm³, 0.14cm³, 0.2cm³, 0.3cm³, 0.4cm³, 0.6cm³, 0.8cm³, 1.0cm³, 1.4cm³, and 1.8cm³ per outlet and stroke

Technical data

	Unit	
Outlets	Qty	6 to 22
Pressure		
Max. operating pressure	[bar]	350
Max. differential pressure	[bar]	100
Max. run-in pressure	[bar]	20
Output		
per outlet and stroke	[cm ³]	0,08; 0,14; 0,2; 0,3; 0,4; 0,6; 0,8; 1,0; 1,4; 1,8
Thread		
Outlet		M 10 x 1
Piston-side closure plug		M 11 x 1
Inlet		R 1/8" or 1/8" NPTF
Material		
Steel		Surface, black-chromate treated

Standard models

Outlets	Inlet thread R 1/8" NPT
6	649-29485-1
8	649-29486-1
10	649-29487-1
12	649-29488-1
14	649-29489-1
16	649-29587-1
18	649-29588-1
20	649-29589-1
22	649-29590-1

SSVD Metering Devices with Metering Screw Technology

Product survey

SSVD metering devices with piston detectors

Outlets	Part No.
6-...N	649-29495-1
8-...N	649-29496-1
10-...N	649-29497-1
12-...N	649-29498-1
14-...N	649-29499-1
16-...N	649-29611-1
18-...N	649-29612-1
20-...N	649-29613-1
22-...N	649-29614-1

SSVD metering devices with combined outlets 1 & 2

Outlets	Part No.
6/5	649-29490-1
8/7	649-29491-1
10/9	649-29492-1
12/11	649-29493-1
14/13	649-29494-1
16/15	649-29591-1
18/17	649-29592-1
20/19	649-29593-1
22/21	649-29594-1

SSSVD metering device with combined outlets, inlet thread 1/8" NPTF

Outlets	Part No.
6/5	649-29540-1
8/7	649-29541-1
10/9	649-29542-1
12/11	649-29543-1
14/13	649-29544-1
16/15	649-29631-1
18/17	649-29632-1
20/19	649-29633-1
22/21	649-29634-1



Check valve, screwable



Quicklinec, check valve



Outlet closure plug

SSV and SSVD accessories

Outlet fittings, screwable

Part No.	Description
504-30345-2	Check valve for tube 4 mm
504-30344-4	Check valve for tube 6 mm
504-31709-1	Check valve for tube 4 mm – stainless steel
504-31705-1	Check valve for tube 6 mm – stainless steel

Quicklinec quick coupling

Part No.	Description
226-14091-4	Check valve for tube 6 mm – high pressure (for main metering device)
226-14091-6	Check valve for tube 4 mm – medium pressure (for secondary metering device)
226-14091-2	Check valve for tube 6 mm – medium pressure (for secondary metering device)

Other accessories

Part No.	Description
303-17499-3	Outlet closure plug M10 x 1
303-19346-2	Outlet closure plug M10 x 1 – stainless steel
219-13798-3	O-ring for stainless steel closure plug

SSVM Metering Devices

Product survey



SSVM metering devices offer similar benefits as the SSV, but are smaller in size and output. This makes the SSVM ideal for compact applications – little space and short distances.

They can be monitored visually or electronically depending on the options selected. They are available with 6 to 12 outlets and can be used for grease up to NLGI 2, or oil of at least 40 cSt.

Technical data

	Unit	
Outlets	Qty	6 - 12
Pressure		
Max. operating pressure	[bar]	200
Max. back pressure	[bar]	40
Output		
per outlet and stroke	[cm ³]	0,07
Outlet thread		M 8 x 1
Material		
Steel		Surface, black-chromate treated
Temperature		
Operating temperature	[°C]	-25 to +70

Dimensions

Outlets	Height	Width	Depth
6	48,5	50	25
8	60	50	25
10	71,5	50	25
12	83	50	25

All lengths dimensions in mm

Accessories

Part No.	Description
519-31661-1	Threaded connections, check valve for tube 4 mm
226-14091-5	Quickline quick coupling, check valve for tube 4 mm
303-16284-1	Outlet closure plug M 8 x 1, with sealing edge

SSVM Metering Devices

Product survey

Standard models

Outlets	Inlet thread R 1/8" female	R 1/8" NPT female
---------	-------------------------------	-------------------

6	619-26761-1	619-26764-1
8	619-37044-1	619-26650-1
10	619-26846-1	619-26848-1
12	619-37049-1	619-26653-1

with indicator pin (K)

Outlets	Inlet thread R 1/8" female	R 1/8" NPT female
---------	-------------------------------	-------------------

6	619-26762-3	619-26765-3
8	619-37045-3	619-26651-3
10	619-26847-2	619-26849-2
12	619-37050-3	619-26654-3

With indicator pin and limit switch (KS)

Outlets	Inlet thread R 1/8" female
---------	----------------------------

6	619-27078-1
8	619-27079-1
10	619-27080-1
12	619-27081-1

With indicator pin and proximity switch

Outlets	Inlet thread R 1/8" female
---------	----------------------------

6	619-27667-1
8	619-27668-1
10	619-27669-1
12	619-27670-1

With indicator pin and adapter for proximity switch

Outlets	Inlet thread R 1/8" female
---------	----------------------------

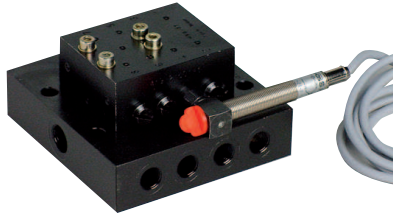
6	619-27663-1
8	619-27664-1
10	619-27665-1
12	619-27666-1

SSVFL Flange Metering Devices

Product survey



SSVFL flange metering device



SSVFL 8 KN

The SSVFL is based on the standard SSV, flanged to a manifold block. Ideal for rigorous conditions such as those found in steel plants.

This design allows for connections up to dia. 10 mm tubing. Additionally, the metering devices can easily be exchanged during maintenance routines without having to disconnect lubricant feed lines – thus saving valuable time.

They can be monitored visually (SSVFL-K) or electronically via a proximity switch (SSVFL-KN). They are available with 1 to 12 outlets and can be used for grease up to NGLI 2 or oil of at least 40 cST.

Technical Data

	Unit	
Outlets	Qty	1 - 2
Pressure		
max. operating pressure	[bar]	350
max. back pressure	[bar]	100
Output		
per outlet and stroke	[cm ³]	0,2
Thread		
Outlet		G 1/4 female
Piston-side closure plug		G 3/8 female
Material		
Steel		Surface, black-chromate treated
Temperature		
Operating temperature	[°C]	-25 up to +70

Standard models

Outlets	SSVFL metering devices	SSVFL-KN metering devices
1	619-40646-1	619-40678-1
2	619-40646-2	619-40678-2
3	619-40646-3	619-40678-3
4	619-40646-4	619-40678-4
5	619-40646-5	619-40678-5
6	619-40646-6	619-40678-6
7	619-40646-7	619-40678-7
8	619-40646-8	619-40678-8
9	619-40646-9	619-40678-9
10	619-40647-1	619-40679-1
11	619-40647-2	619-40679-2
12	619-40647-3	619-40679-3

SSVFL Flange Metering Devices

Product survey

Dimensions

Outlets	Height	Width	Depth
1-3	97	120	66
4	112	120	66
5-6	97	120	66
7-8	112	120	66
9-10	127	120	66
11-12	142	120	66

All lengths dimensions in mm

Accessories

Part No.	Description
223-13052-1	Outlet check valve for tube 6 mm
223-13052-2	Outlet check valve for tube 8 mm
223-13052-3	Outlet check valve for tube 10 mm

Notes

Notes

A complete line of lubrication solutions and industrial pumping products

Automatic lubrication

Our automatic systems dispense measured amounts of lubricant at predetermined intervals. Systems include Helios and Duo-Matic dual-line systems, and Centro-Matic, Modular Lube, Quicklub and ORSCO precision oil lubrication. With our BearingSaver programme, we find the best automatic solution for you from our wide range of systems for grease, fluid grease and oil.

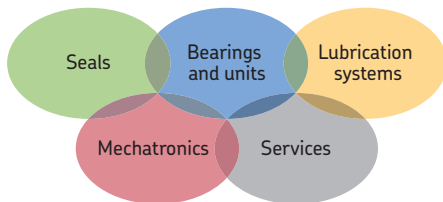
General lubrication

Sometimes a simple approach is the best solution. Our wide range of products includes smaller, self-contained automatic lubricators and general lubrication equipment.

Industrial pumping

Lincoln has developed specialized pumps and pumping stations to handle the difficult job of transferring thick fluids. From the industry-best PileDriver III and PowerMaster III pumps and air motors to specialty pumps, controls and mounting accessories, Lincoln is the preferred pumping system for many tough applications.





The Power of Knowledge Engineering

Drawing on five areas of competence and application-specific expertise amassed over more than 100 years, SKF brings innovative solutions to OEMs and production facilities in every major industry worldwide. These five competence areas include bearings and units, seals, lubrication systems, mechatronics (combining mechanics and electronics into intelligent systems), and a wide range of services, from 3-D computer modelling to advanced condition monitoring and reliability and asset management systems. A global presence provides SKF customers uniform quality standards and worldwide product availability.

! Important information on product usage

All products from Lincoln may be used only for their intended purpose as described in this brochure and in any instructions. If operating instructions are supplied with the products, they must be read and followed.

Not all lubricants are suitable for use in centralized lubrication systems. Lincoln does offer an inspection service to test customer supplied lubricant to determine if it can be used in a centralized system. Lincoln lubrication systems or their components are not approved for use with gases, liquefied gases, pressurized gases in solution and fluids with a vapor pressure exceeding normal atmospheric pressure (1 013 mbar) by more than 0,5 bar at their maximum permissible temperature.

Hazardous materials of any kind, especially the materials classified as hazardous by European Community Directive EC 67/548/EEC, Article 2, Par. 2, may not be used to fill SKF centralized lubrication systems and components and delivered and/or distributed with the same.

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